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D429-1056-018
Job Sheet 187375



Part No: D429-1056-018

Job Qty: 16 pcs

Part Name: 429 Full-Length Standard Wearplate, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D429-1056 REV.B IPP REV:A 18.08.16 NEW ISSUE DD VERF:DP IPP REV:B 18.12.03 AS PER IIN
REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup	Run		
					Hrs	Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	16 pcs	12/28/18		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	
							Packaging 1 - 32	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					

120 QC 4	16 pcs	12/28/18	0.00 0.00	Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				QC 4 - 16	
				QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	DAS
				QC 4 - 69	69
				QC 4 - 9	9-89
				QC 4 - 46	DAS
130 Packaging 3-1 - Stock - B4B	16 pcs	12/28/18	0.00 0.00	Packaging 3 - 1 - B4B	69
				Packaging 3 - 2 - B4B	9-89
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	16 pcs	12/28/18	0.00 0.00	DC - 1 - B4B	DEC 2 8 2018
				DC - 2 - B4B	
140 QC 21 - FG	16 pcs	12/28/18	0.00 0.00	QC 21 - FG - 16	DEC 2 8 2018
				QC 21 - FG - 21	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D429-1056-018

Location: _____ PPP Rev: _____

135 - (Document Control) Photocopy blue file & type labels per PPP D429-1056-018 CHG001

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Entered: _____ Date: _____



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Other/Details: _____ 					

Part / Item	Component Name	Quantity	Operation	Container
D5622-1	Fwd Wearshoe	16 Ea (1 ea)	110-Packaging 1 - Pick Kit	5135352
D5622-3	Mid Wearshoe	32 Ea (2 ea)	110-Packaging 1 - Pick Kit	5135092
D5622-5	Aft Wearshoe	16 Ea (1 ea)	110-Packaging 1 - Pick Kit	5135485
D5622-7	Aft Wearshoe	16 Ea (1 ea)	110-Packaging 1 - Pick Kit	5134230
D5623-042	Fwd Skidtube Protector, RH	16 Ea (1 ea)	110-Packaging 1 - Pick Kit	5137482
D5623-044	Aft Skidtube Protector, RH	16 Ea (1 ea)	110-Packaging 1 - Pick Kit	5138515 & 10
				5137479 & 6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5622-1	16	0	0
	D5622-3	32	1	0
	D5622-5	16	0	0
	D5622-7	16	0	0
	D5623-042	16	0	0
	D5623-044	16	0	0

Part Specifications

Specifications could not be found.

Plex 12/3/18 12:52 PM Dart.lajeunesse.marie

DART
AEROSPACE

Container No: S140596



Part: D429-1056-018

Job No: 187375

Serial No/Batch: S140596

Revision: 8

Inspector:

Exp Date:

Instructions: TC STC SH18-41 Issue 1.08/09/18, FAA STC

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Entered: _____ Date: _____



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